

### HYBRID ND CLEAR BASE

Water-based printing base for nylon fabric in textile printing.  
It can be used as a transparent or can be coloured with pigments.

#### Highlights

- ▶ If used correctly as advised, the dry-wet rubbing and washing fastness are high
- ▶ It needs to be printed as first base (2 strokes)
- ▶ If it is used 5% and above, wet&dry rubbing can be damaged.
- ▶ Rubbing and washing tests should be applied 24 hours after curing

#### Printing Tips

- ▶ It has been manufactured for nylon surface printings.
- ▶ According to request, all water based pastes are colored with this product.
- ▶ If the fabric is poly nylon blend as a second layer hybrid antimigration base has to printed (with %1-2 Air Fix 1)

#### Compliance

- ▶ Suitable to ecological standards.
- ▶ For Ecological Certifications, please visit [www.inknovators.com](http://www.inknovators.com)

#### Precautions

- ▶ Never use water to reduce the viscosity.
- ▶ Before usage, please stir the product well. Do not use any additives that are not advised.
- ▶ After using, the screen should be cleaned with water and sponge.
- ▶ Soluble in water.
- ▶ It is packed in 30kg and 60kg blue polyethylene cans.
- ▶ It can be mixed with Hybrid ND White in any ratio.
- ▶ The technical application and information that have been given above, are designed only as using instructions. Should not be considered as a warranty for any other use. If any further help or assistance is required, our technical department is ready for help.
- ▶ In case of emergency, Safety Data Sheet of this product should be ready for help at the working area.
- ▶ The warnings available on safety data sheets have been written for the purpose of providing comprehensive information on the products & in case of any nonconforming usage can not be held responsible for any direct and/or indirect loss or damage of the manufacturer/distributor.
- ▶ Email: [info@inknovators.com](mailto:info@inknovators.com)

#### Mesh

Counts: 43-62 mesh



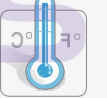
#### Squeegee

Durometer: 55-60 Shore  
U type dr. blade



#### Cure Temperatures

212°F(100°C) for 1 minute



#### Additives

Do not use any additives that are not advised  
%1-2 Air Fix 1 needs to be added for low curing application



#### Shipping & Storage

41°F - 86°F (5°C - 30°C)



#### Clean Up

Water and sponge



#### Health & Safety

Please see: Safety Data Sheet

